High Temp Transfer Adhesive

3603C

Adhesive: Acrylic (I619)
Liner: 2 mil PET Film, Silicone release coated

Applications
- Laminating paper, felt, sponge rubber, foam, and plastic
- Assembly and fastening
- Gasket assembly
- Heat shielding

Features
- Acrylic Adhesive
- 2 mil PET Release Liner

Benefits
- Excellent high temperature performance
- Good tack and peel
- Excellent shear strength
- Good adhesion to a wide variety of substrates
- Easy to die-cut and convert
- Good lay flat and dimensional stability

Typical Test Values

<table>
<thead>
<tr>
<th></th>
<th>Standard UOM</th>
<th>Metric UOM</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total Thickness w/liner</td>
<td>5.0 mils</td>
<td>0.127 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesive Thickness</td>
<td>3.0 mils</td>
<td>0.076 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Liner Thickness</td>
<td>2.0 mils</td>
<td>0.051 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesion to Steel</td>
<td>100 oz/in</td>
<td>10.94 N/cm</td>
<td>PSTC 101 Mod</td>
</tr>
<tr>
<td>Laminating Temperature</td>
<td>65 to 150 °F</td>
<td>18 to 65 °C</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Maximum Continuous Use</td>
<td>360 °F</td>
<td>182 °C</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Intermittent Use</td>
<td>500 °F</td>
<td>232 °C</td>
<td>PSTC 133</td>
</tr>
</tbody>
</table>

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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