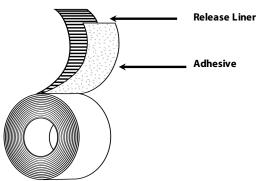


3603C **High Temp Transfer Adhesive**



Adhesive: Acrylic (1619)

Liner:

2 mil PET Film, Silicone release coated

Applications

•	Laminating paper, felt, sponge rubber, foam, and	•	Gasket assembly
			Heat shielding
•	Assembly and fastoning		Ũ

Assembly and fastening

Features	Benefits		
Acrylic Adhesive	 Excellent high temperature performance Good tack and peel Excellent shear strength Good adhesion to a wide variety of substrates 		
2 mil PET Release Liner	Easy to die-cut and convertGood lay flat and dimensional stability		

Tvpical Test Values

	- /			
	Standard UOM	Metric UOM	Test Method	
Total Thickness w/liner	5.0 mils	0.127 mm	PSTC 133	
Adhesive Thickness	3.0 mils	0.076 mm	PSTC 133	
Liner Thickness	2.0 mils	0.051 mm	PSTC 133	
Adhesion to Steel	100 oz/in	10.94 N/cm	PSTC 101 Mod	
Laminating Temperature	65 to 150 °F	18 to 65 °C		
Maximum Continuous Use	360 °F	182 °C		
Intermittent Use	500 °F	232 °C		

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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